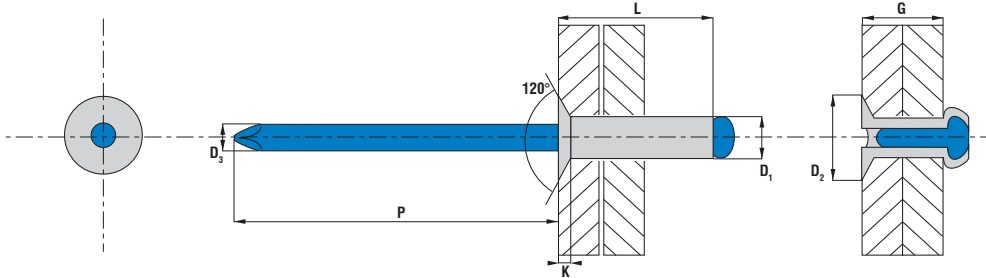
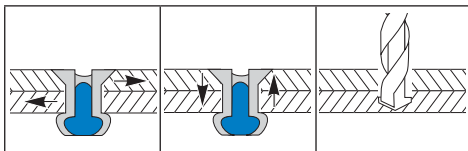




ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	dfik : Hliník
Countersunk head	Tête fraisée à 120°	Senkkopf	zapuštěná hlava



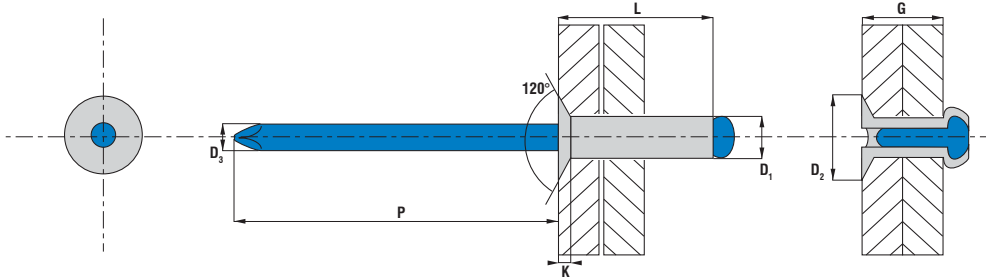
PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASK2406	2.4 +0.08 / -0.10	6.0	4.5 -0.4 / +0.0	0.60 -0.2 / +0.2	1.40	25	1.5-4.0
ASK2408		8.0					4.0-6.0
ASK2410		10.0					6.0-8.0
ASK3006	3.0 +0.08 / -0.10	6.0	6.0 -0.4 / +0.0	0.90 -0.2 / +0.2	1.78	27	1.5-3.5
ASK3008		8.0					3.5-5.5
ASK3010		10.0					5.5-7.0
ASK3012		12.0					7.0-9.0
ASK3206	3.2 +0.08 / -0.10	6.0	6.0 -0.4 / +0.0	0.90 -0.2 / +0.2	1.78	27	1.5-3.5
ASK3208		8.0					3.5-5.0
ASK3210		10.0					5.0-7.0
ASK3212		12.0					7.0-9.0
ASK3214		14.0					9.0-10.5
ASK3216		16.0					10.5-13.0



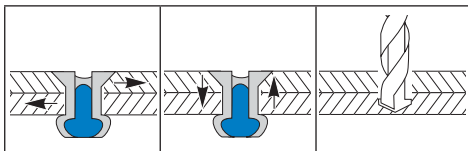
D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
2.4	314	353	2.5
3.0	620	810	3.1
3.2	760	980	3.3



ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	dfik : Hliník
Countersunk head	Tête fraisée à 120°	Senkkopf	zapuštěná hlava



PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASK4006	4.0 +0.08 / -0.15	6.0	7.5 -0.5 / +0.0	1.00 -0.2 / +0.2	2.10	27	1.5-3.0
ASK4008		8.0					3.0-5.0
ASK4010		10.0					5.0-6.5
ASK4012		12.0					6.5-8.5
ASK4016		16.0					10.5-12.5
ASK4018		18.0					12.5-14.5
ASK4020		20.0					14.5-16.5
ASK4808	4.8 +0.08 / -0.15	8.0	9.0 -0.5 / +0.0	1.20 -0.2 / +0.2	2.70	27	2.0-4.5
ASK4810		10.0					4.5-6.0
ASK4812		12.0					6.0-8.0
ASK4814		14.0					8.0-10.0
ASK4816		16.0					10.0-12.0
ASK4818		18.0					12.0-14.0
ASK4820		20.0					14.0-16.0
ASK4825		25.0					16.0-21.0
ASK4830		30.0					21.0-25.0
ASK4835		35.0					25.0-30.0



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
4.0	1 080	1 580	4.1
4.8	1 580	2 230	4.9